



E-RAE

Return grille with fixed 45° curved blades



Description E-RAE

E-RAE: Return grille with fixed 45° curved blades, made in aluminium, with 12.5 mm frame.

Fixtures:

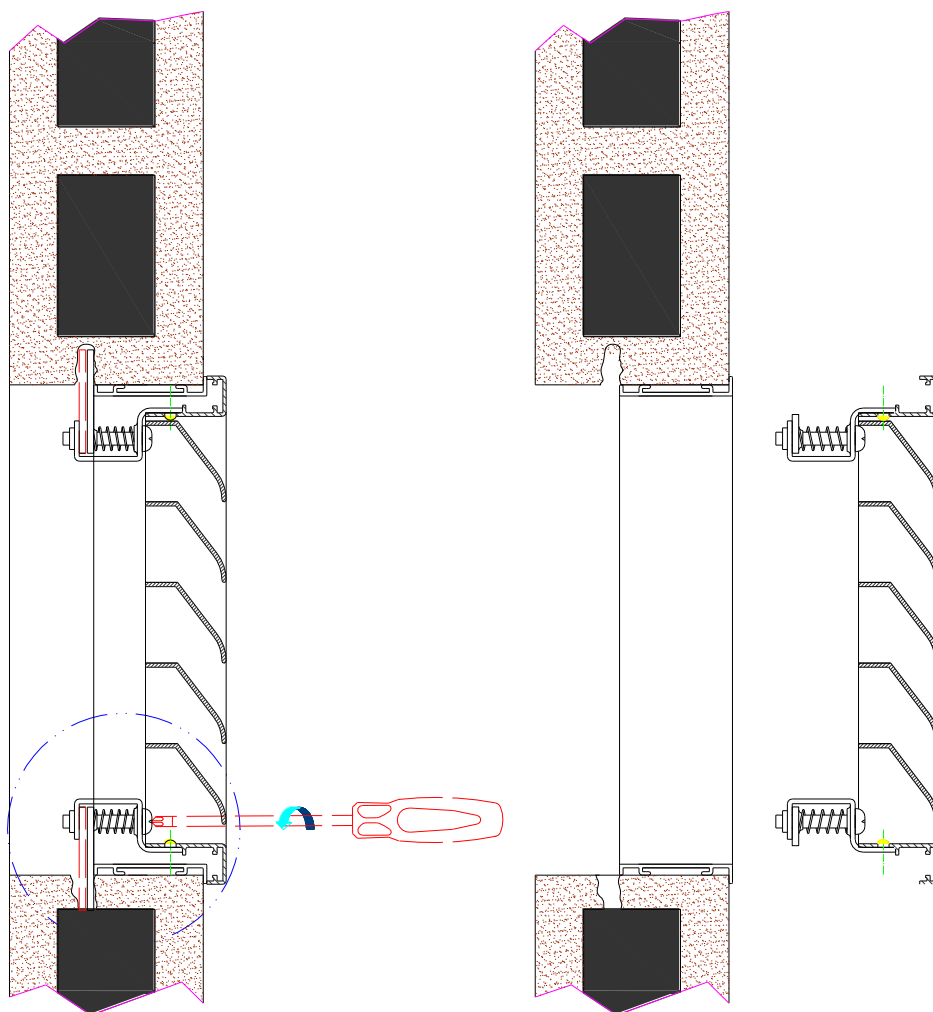
- ✓ Bolts with frame E-MAE or E-TACO

Finish: Anodized or white aluminium. It can be supplied in other colours on request.

Applications: The E-RAE narrow frame grille is very aesthetic although it can not be mounted with the normal metallic frame as its tabs would stand out from the grille's outer frame.

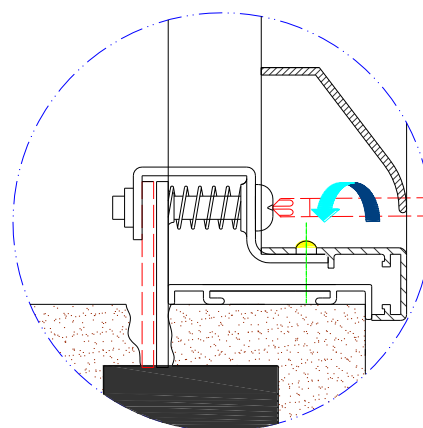


Fixtures E-RAE



Bolts:

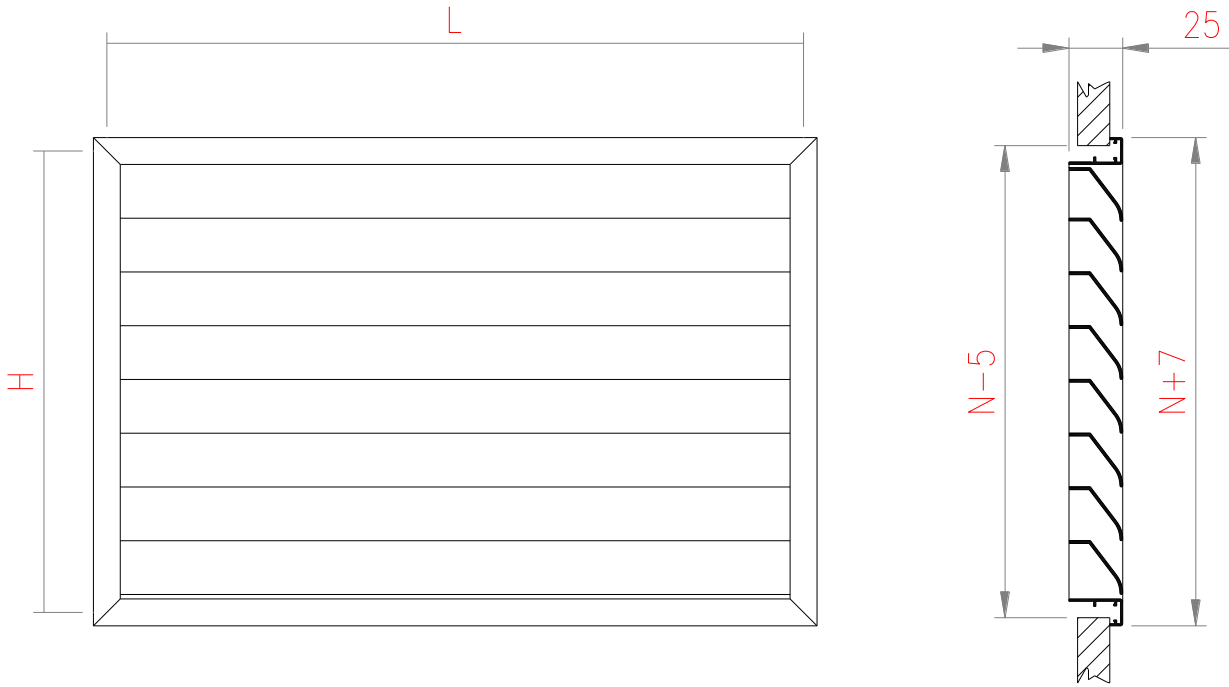
1. Place the bolts with the folded blades and position the grill inside the frame.
2. Unscrew each bolts' screw until the tabs are further behind than the frame (this operation may be performed before placing the grille)
3. Turn the bolt's screw in the opposite direction. The tab will lift on the first quarter turn. Then approach the E-MM frame until "making a sandwich" with it.





Dimensione E-RAE

SIZE OF THE HOLE	
With frame	$(L - 5) \times (H - 5)$
Without frame	$(L + 2) \times (H + 2)$

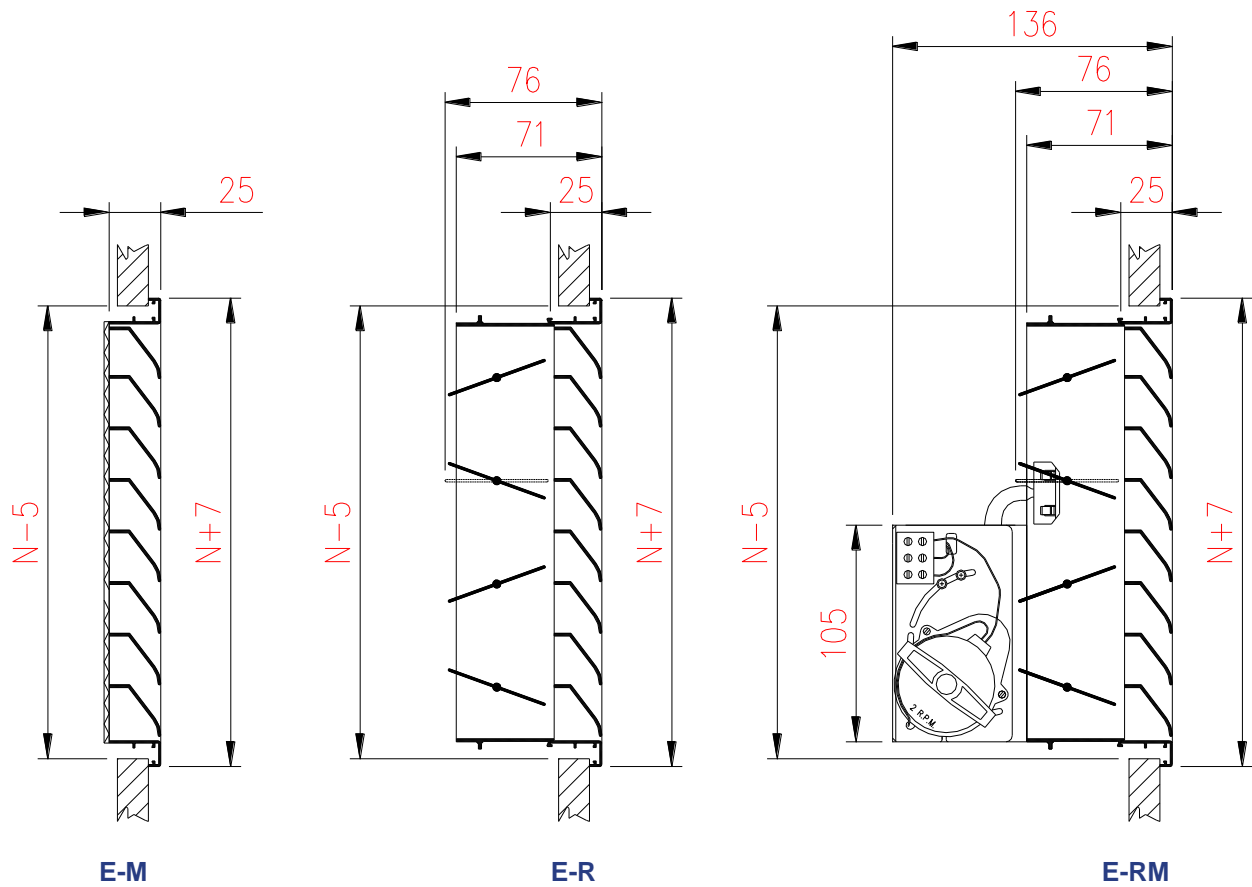


H \ L	100	200	300	400	500	600	700	800	900	1000	1200	1300	1400	1500
100	*	*	*	*	*	*	*	*	*	*	*	*	*	*
150	*	*	*	*	*	*	*	*	*	*	*	*	*	*
200	*	*	*	*	*	*	*	*	*	*	*	*	*	*
250	*	*	*	*	*	*	*	*	*	*	*	*	*	*
300	*	*	*	*	*	*	*	*	*	*	*	*	*	*
350	*	*	*	*	*	*	*	*	*	*	*	*	*	*
400	*	*	*	*	*	*	*	*	*	*	*	*	*	*
450	*	*	*	*	*	*	*	*	*	*	*	*	*	*
500	*	*	*	*	*	*	*	*	*	*	*	*	*	*
600	*	*	*	*	*	*	*	*	*	*	*	*	*	*
700	*	*	*	*	*	*	*	*	*	*	*	*	*	*
800	*	*	*	*	*	*	*	*	*	*	*	*	*	*
900	*	*	*	*	*	*	*	*	*	*	*	*	*	*
1000	*	*	*	*	*	*	*	*	*	*	*	*	*	*

Note: The dimensions indicated on the table are standard. Other grilles of larger or intermediate sizes can be manufactured on request.



Accessories E-RAE



E-M: Anti-bird mesh. Used when E-RAE is used as exterior air intake.

E-R: Opposed blades flow regulation valve, made with aluminium profiles. In this closing position the blades are totally flat, while when in open position the blades are parallel to the air flow.

The opening and closing of the flow regulation is performed through a manually operated crown wheel.

E-RM: Motorization of the regulation valve. It can be 24 V or 220 V, according to that specified on the order.



Selection tables E-RAE

HEIGHT		LENGTH												
500														
400														400
350														400
300									300		400	500		500
250								300		400	500			600
200			200				300		400		500	600	700	800
150		200		300			400		500	600	700	800	900	1000
100	200	300	400		500	600	700	800	900	1000	1200			

m³/h

100	Speed[m/s]	1,9												
	P [mm.c.a.]	2												
	Sound L. [dB(A)]	17												
150	Speed[m/s]	2,8												
	P [mm.c.a.]	4,4												
	Sound L. [dB(A)]	27												
200	Speed[m/s]	3,7	2,4	1,8										
	P [mm.c.a.]	7,7	3,3	1,9										
	Sound L. [dB(A)]	34	25	19										
300	Speed[m/s]		3,6	2,7	2,4	2,1	1,8							
	P [mm.c.a.]		7,2	4	3,2	2,6	1,8							
	Sound L. [dB(A)]		35	29	27	25	21							
400	Speed[m/s]				3,1	2,8	2,3	2	1,7					
	P [mm.c.a.]				5,5	4,5	3,1	2,3	1,8					
	Sound L. [dB(A)]				34	32	28	25	22					
500	Speed[m/s]						2,9	2,5	2,2	1,9	1,7			
	P [mm.c.a.]						4,8	3,5	2,8	2,2	1,8			
	Sound L. [dB(A)]						34	30	28	26	23			
600	Speed[m/s]									2,6	2,3	2,1	1,7	
	P [mm.c.a.]									3,8	3	2,5	1,8	
	Sound L. [dB(A)]									32	30	28	24	
700	Speed[m/s]									2,7	2,4	2	1,7	
	P [mm.c.a.]									4,1	3,3	2,4	1,7	
	Sound L. [dB(A)]									34	31	28	24	
800	Speed[m/s]										2,8	2,3	1,9	1,7
	P [mm.c.a.]										4,3	3	2,1	1,8
	Sound L. [dB(A)]										35	31	27	25

Speed = Effective velocity P = Pressure loss Sound L. = Sound Level



Tablas de selección E-RAE

HEIGHT	LENGTH													
	400	500	600	700	800	1000	1200	500	600	700	800	900	1000	1200
500														
400			400		500	600	700	800	900	1000	1200			
350		400		500	600	700	800	900	1000	1200				
300	400	500	500	600	700	800	900	1000	1200					
250	500		600	700	800	1000		1200						
200	600	700	800	900	1000	1200								
150	800	900	1000	1200										
100	1200													

m³/h

900	Speed[m/s]	2,6	2,2	1,9	1,6									
	P [mm.c.a.]	3,8	2,7	2,2	1,6									
	Sound L.	34	30	28	24									
1000	Speed[m/s]		2,4	2,1	1,8	1,6								
	P [mm.c.a.]		3,3	2,7	1,9	1,5								
	Sound L.		33	31	27	24								
1200	Speed[m/s]				2,6	1,9	1,6							
	P [mm.c.a.]				3,8	2	1,5							
	Sound L.				35	29	25							
1400	Speed[m/s]				2,5	2,2	1,8	1,6						
	P [mm.c.a.]				3,5	2,7	1,9	1,5						
	Sound L.				35	33	29	26						
1600	Speed[m/s]						2,1	1,8	1,6	1,3				
	P [mm.c.a.]						2,5	1,9	1,7	1,1				
	Sound L.						32	29	27	23				
1800	Speed[m/s]							2	1,8	1,5	1,3			
	P [mm.c.a.]							2,4	2	1,4	1			
	Sound L.							32	30	26	23			
2000	Speed[m/s]								2	1,7	1,4	1,2		
	P [mm.c.a.]								2,4	1,7	1,3	1		
	Sound L.								33	29	26	23		
2500	Speed[m/s]									2,1	1,8	1,5	1,5	1,2
	P [mm.c.a.]									2,5	1,9	1,5	1,3	1
	Sound L.									35	31	28	27	24
3000	Speed[m/s]											1,9	1,8	1,5
	P [mm.c.a.]											2	1,8	1,3
	Sound L.											33	32	28
3500	Speed[m/s]													1,7
	P [mm.c.a.]													1,7
	Sound L.													32

Speed = Effective velocity P = Pressure loss Sound L. = Sound Level



Effective surface (m²) E-RAE

H \ L	100	200	300	400	500	600	700	800	900	1000	1200	1300	1400	1500
100	0,002	0,004	0,006	0,009	0,011	0,013	0,015	0,017	0,020	0,022	0,026	0,029	0,031	0,033
150	0,004	0,008	0,013	0,017	0,022	0,026	0,030	0,035	0,039	0,044	0,053	0,057	0,062	0,066
200	0,005	0,012	0,019	0,026	0,032	0,039	0,046	0,052	0,059	0,066	0,079	0,086	0,093	0,099
250	0,007	0,016	0,025	0,034	0,043	0,052	0,061	0,070	0,079	0,088	0,106	0,115	0,123	0,132
300	0,009	0,020	0,031	0,043	0,054	0,065	0,076	0,087	0,099	0,110	0,132	0,143	0,154	0,166
350	0,011	0,024	0,038	0,051	0,065	0,078	0,091	0,105	0,118	0,132	0,158	0,172	0,185	0,199
400	0,013	0,028	0,044	0,060	0,075	0,091	0,107	0,122	0,138	0,154	0,185	0,200	0,216	0,232
450	0,015	0,033	0,050	0,068	0,086	0,104	0,122	0,140	0,158	0,176	0,211	0,229	0,247	0,265
500	0,016	0,037	0,057	0,077	0,097	0,117	0,137	0,157	0,177	0,197	0,238	0,258	0,278	0,298
600	0,020	0,045	0,069	0,094	0,118	0,143	0,168	0,192	0,217	0,241	0,290	0,315	0,340	0,364
700	0,024	0,053	0,082	0,111	0,140	0,169	0,198	0,227	0,256	0,285	0,343	0,372	0,401	0,430
800	0,027	0,061	0,094	0,128	0,162	0,195	0,229	0,262	0,296	0,329	0,396	0,430	0,463	0,497
900	0,031	0,069	0,107	0,145	0,183	0,221	0,259	0,297	0,335	0,373	0,449	0,487	0,525	0,563
1000	0,035	0,077	0,120	0,162	0,205	0,247	0,289	0,332	0,374	0,417	0,502	0,544	0,587	0,629

EXAMPLE OF GRILLE SELECTION

Data: Air flow rate Q = 500 m³/h
Sound Level = 30 dB(A)

HEIGHT	LENGTH													
	100	200	300	400	500	600	700	800	900	1000	1200	1300	1400	1500
500														
400														400
350													400	
300									300		400	500	500	
250								300	400	500	600	700	800	600
200			200			300		400	500	600	700	800	900	800
150		200	300	400	500	600	700	800	900	1000	1200			1000
100	200	300	400	500	600	700	800	900	1000	1200				

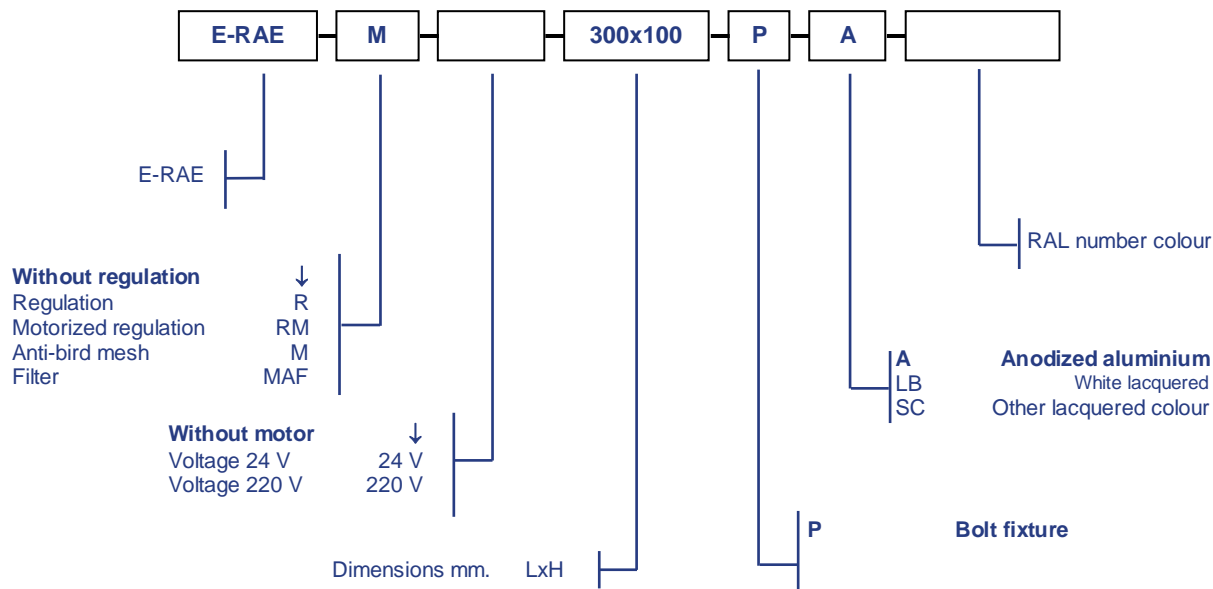
m³/h

500	Speed[m/s]	2,9	2,5	2,2	1,9	1,7
	P [mm.c.a.]	4,8	3,5	2,8	2,2	1,8
	Sound L. [dB(A)]	34	30	28	26	23

Results: Dimensions 700mm X 100mm
Speed = 2,5 m/s
Pressure loss P = 3,5 mm.c.a.
Sound Level = 30 dB(A)



Order reference:



Note: The options marked in bold will be used in the case no specification by the client is made.

EXAMPLE: E-RAE-M-300x100-M-LB: RAE grille with anti-bird mesh of 300 mm long and 100 mm high with bolts fixtures and lacquered in white.